HOGGI



CLEO-Ti Service instructions

CLEO Ti Service and maintenance instructions

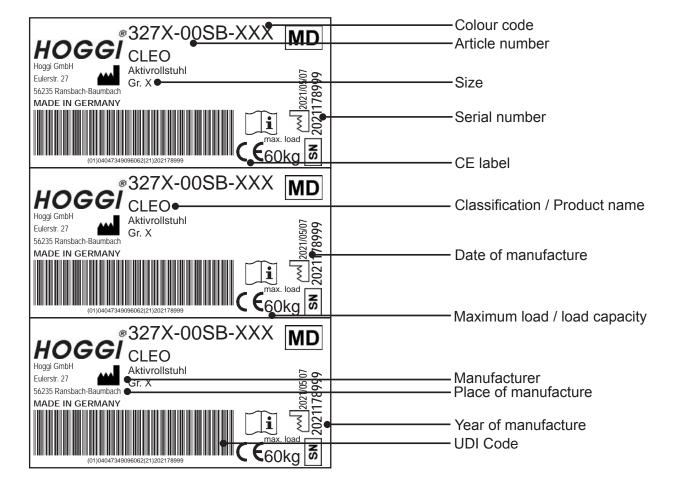
1	Mod			
	1.1	Model identification (label)		
	1.2	Basic configuration	5	
2		view CLEO-Ti		
	2.	Overview	6	
3	Com	mon information		
	3.1	Preface		
		Application		
	3.3	Declaration of conformity		
	3.4 3.5	Terms of warranty		
	3.6	Customer serviceService and repairs	o	
		Packing and shipping instructions		
4	Safe	ty Instructions		
•	4.1	Meaning of symbols	10	
	4.2	Common safety instructions	10	
5	Required tools and maintenance schedule			
		Required tools	11	
	5.2	Maintenance schedule	12-13	
6		settings	44.45	
	6.1 6.2	Seat heightSeat depth		
	6.3	Back height		
	6.4	Active degree	15-16	
	6.5	Backrest angle		
	6.6	Seat angle		
	6.7	Footrest angle and lower leg length		
7	Main	tenance schedule		
	7.1	Frame and base plates	17-18	
	7.2	Back base	18	
	7.3	Seat and back unit	18-19	
	7.4	Braking system	19-21	
	7.5	Push bar and handles, One hand push-handle		
	7.6	Wheel fork holder		
	7.7	Front wheels		
	7.8	Rear wheels		
	7.9	Push rims		
		Fender		
		Anti tip and tip assist		
		Footrest hanger		
		Seat and back cushion		
		Spoke guards		
		J J		

	7.15 Headrest	30-31
	7.16 Backrest extension	31
	7.17 Therapy tray	27
	7.18 Tie down kit	
	7.19 Abduction block	
	7.20 Belt fixations	
	7.21 Outdoor front end	29
8	Operating life	
	8. CLEO-Ti Operating life	30
9	Specifications	
	9. CLEO-Ti Specifications	30

1 Model identification

1.1 Model identification (label)

(The label is attached to the axle tube)



1.2 Basic configuration

- Rigid frame active wheelchair in aluminium construction, powder-coated; seat depth grows with the user
- 3 frame sizes:
 - Frame size 1: SW 24-30 cm in 2cm steps
 - Frame size 2: SW 24-34 cm in 2cm steps
 - Frame size 3: SW 26-34 cm in 2cm steps
- Convertible to other seat widths
- Front seat heights: 38 cm up to 48cm
- Seat angle: approx. -5° to 45°
- Footrest hanger 90° inclusive ABS-footrest
- Backrest angle: -5° bis 35°
- Seat- and back panel
- Clothes cover
- HOGGI light rear wheels inclusive push rims (removable via quick-release axle)
- HOGGI light wheel locks
- Camber 6°, 9° or 12°
- Load capacity: 60 kg

CLEO-Ti Übersicht



- 1. Back base
- 2. Seat unit
- 3. Rear wheels
- 4. Footrest hanger
- 5. Base plates
- 6. Front wheels

3 Common Information

3.1 Preface

Thank you for selecting the **CLEO Ti** wheechair. We have designed this high-quality product to make your life safer and easier, and we've included this manual to help you use and care for it.

Please read the following instructions to make sure you use this product as recommended. If you have any further questions, or if you have any problems, please contact your health-care provider.

We hope that **CLEO Ti** meets your expectations.

We reserve technical modifications regarding the specified model in this manual. Before using the wheechair the first time, this manual has to be read and understood by patient and support personnel in oder to ensure a safe handling with the wheelchair.

Regular maintenance is important - it increases safety and prolongs the life of the product. Every rehab product should be checked and serviced once a year.

However, it is recommended to check, readjust and, if necessary, service products with a high frequency of use, with users in growth or users with a changing clinical picture at 6-month intervals.

Only original spare parts should be used for all service and maintenance work.

The service and maintenance work described here should only be carried out by trained specialist personnel and not by the user of the aid.

These service and maintenance instructions refer to the respective spare parts catalogs and operating instructions of the products described. Please use all documents together.

Use the maintenance schedule (Chapter 5.2, Checklist to tick off) as a copy template.

Retain completed maintenance schedules and provide a copy to the customer.

User manual	1910-0051-EN
Spare parts catalog	1910-1013-EN

3.2 Application

CLEO Ti wheelchair is designed solely for individual indoor and outdoor use by childern and adolescents who are unable to walk or who have a walking impediment, and can be operated by the patient or by another person.

Assistance may be required due to:

- Paralysis (paraplegia / tetraplegia or tetraparesis)
- Loss of limbs (dysmelia/lower limb amputation)
- Infantile/spastic cerebral palsy
- Spina Bifida
- Muscle and nerve disorders
- Osteogenesis Imperfecta
- Poliomyeliti

The *CLEO Ti* wheelchair is able to be used for further service. For further service the product has to be cleaned and sanitised efficiently. Afterwards the product has to be checked concerning condition, wearout and damage by an authorised technician. All damaged and inapropptiate parts need to be changed. Some components can be used again, e.g. Rear wheels, steering wheels or push handles. Please see also the service manual for detailled information.

3.3 Declaration of Conformity

HOGGI GmbH as manufacturer declares under sole responsibility that the *CLEO Ti* active wheelchair meets the general safety and performance requirements to Annex I of the Regulation (EU) 2017/745 of the European Parliament and of the Council. Applicable harmonized standards have been applied. *CLEO Ti* meets the requirements of ISO 7176-8, DIN EN ISO 12182 and DIN EN ISO 12183.

3.4 Terms of Warranty

Warranty applies only when the product is used according to the specified conditions and for the intended purposes, following all manufacturer's recommendations. The manufacturer is not responsible for damages caused by components and spare parts not approved by the manufacturer. See also § 8 of terms and conditions on: **www.hoggi.de**

3.5 Customer service

Our customer service will be happy to answer any technical questions you may have. Please refer to the last page for contact addresses and telephone numbers.

3.6 Service and repairs

Service and repairs on the *CLEO Ti* wheelchair may only be carried out by your specialist dealer. In case of problems, contact your responsible specialist dealer. In case of repairs, you will only receive original spare parts there.

Spare parts and replacement units are available during the entire service life of the product, but only for a maximum of 2 years after the sale of the last product in this series.

The wheelchair is custom made for the first time user. Therefore, no replacement wheelchair is available in the initial configuration. In order to ensure a correct spare parts delivery the serial no. of your wheelchair is required.

We are happy to help you find a dealer near you.

You can reach us at: info@hoggi.de

3.7 Packing and shipping instructions

If *CLEO Ti* has to be sent back to the manufacturer for repair or exchange the product must be thoroughly cleaned/disinfected beforehand and put in a hygienically safe condition.

Packaging is done by wrapping the product in a clean film, ideally with air cushions and the subsequent use of a sufficiently large cardboard box, so that no transport damage can occur.

4 Safety instructions

4.1 Meaning of symbols



Caution!

Warning of possible danger of accident and injury. Warning of possible technical damage.



Information!

About use of product.



Information!

For service-personnel.



Attention!

Read manual before use!

4.2 Common safety instructions

For all maintenance and repair work, you should generally observe a few points:



Attention!

Familiarize yourself with the functions of the product. If you are not familiar with the product, study the user manual before testing. If no user manuals are available, request them from us. You can also download documents from our homepage at: www.hoggi.de



Attention!

Study the service and maintenance instructions before starting work.



Attention!

Use suitable tools (see page 4 ff.).



Attention!

Wear suitable clothing and, if necessary, gloves and protective goggles.



Attention!

Secure the product from tipping over or falling down, e.g. from the workbench.



Attention!

Clean / disinfect the product before starting the test. If necessary, observe the instructions in the user manual and product-specific test instructions.



Note!

Screws and nuts with thread locking are used for a large number of screw connections. If you have to open such screw connections, replace the respective nut or screw with one with new thread locking. If new nuts or bolts with thread locking are not available, use liquid thread locking compound with medium strength (e.g. Loctite 241 or Euro Lock A24.20).

5 Required tools and maintenance schedule

5.1 Required tools

The following list shows the tools and utilities required for service.



Reversible ratchet and sockets size 8-24



Torque wrench Measuring ranges 5-50 Nm



Wrench Size 6 - 24



Hexagon wrench Gr. 3 - 6



Screwdriver Blade width 2.5 3.5 and 5.5



Phillips screwdriver Size 2



Plastic hammer



Hammer approx. 300 g



Carpet knife with sickle and standard blade



Side cutter



Liquid thread locking "medium strength

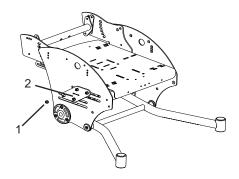


Riveting pliers for rivets up to 5 mm

5.2 Maintenance schedule

Maintenance schedule for regular inspection		CLEO-Ti Active wheelchair		Customer:	
Pos.	Area	Check (Checklist to tick off ☑)			
	Serial number:	1.) Function / Setting (see instruction manual)		2.) none damage / defor- mation	3.) Screw connections
1. Basi	c product				•
1.1	Frame & base plates	- Active degree settings - Seat depth/seat height/seat angle			
1.2	Back base	- Recline - Active degree settings			
1.3	Seat and back unit	Backrest height, Seat unit settings			
1.4	Braking system	- Brakes			
1.5	Push bar / Push handles One hand push-handle	- Height adjustment - Angle adjustment of the push handle - Dismount			
1.6	Wheel fork holder	- Swivelling the wheel forks			
1.7	Front wheels	- Tires - Air pressure - Running behavior of the wheels			
1.8	Rear wheels	- Tires - Air pressure - Running behavior of the wheels - Camber - Quick release			
1.9	Push rim	- Mounting position			
	Do the settings on the wheelchair meet the user's requirements?				
Notes:					

		1.) Function / Setting (see instruction manual)		2.) none damage / defor- mation	3.) Screw connections
2. Acce	ssories				
2.1	Fender	- Height adjustment			
2.2	Anti tip and tip assist	- Anti tip			
		- Swivel away			
		- Angle adjustment			
2.3	Footrest hanger	- Lower leg length			
		- Folding away the footrest			
		- Footrest lock			
		- Footrest angle			
2.4	Seat / back cushion	- Cushion			
2.5	Spoke guards	- Spoke guards			
2.6	Headrests	- Height adjustment			
		- Angle adjustment			
		- Cushion			
2.7	Back rest extension	- Height adjsutment			
		- Cushion			
2.8	Therapy tray	- Clamping unit			
2.9	Tie down kit	- Bracket			
2.10	Abduction block	- Bracket			
		- Swivel mechanism			
2.11	Belt fixings: Lap belt, 4-point lap belt, ankle hugger	- Closures			
	Do the settings of the accessoires meet the user's requirements?				
Notes:					
The maintenance was performed by:on:					

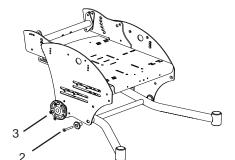


6.1 Seat height

The seat height of the CLEO Ti is adjusted by moving the seat unit in relation to the slots in the base plate on the one hand, and on the other hand by moving screws within the tilt base itself.

Relocating the seat unit in relation to the base plates

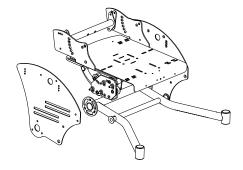
Loosen the 4 nuts (1) and remove the pressure plate (2) on both sides of the wheelchair. Keep them for reuse.



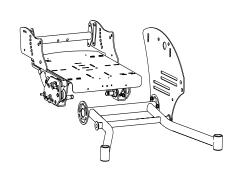
For height adjustment it is sufficient to dismantle only one base plate!

2. Loosen and remove the screw on the base plate with the rosette (2). Keep this for reuse.

Loosen and remove the 3 screws on the base plate with the camber adapter (3). Keep them for reuse.



3. The base plate can now be removed



4. To change the seat height, remove the seat unit from the slots and insert it in the desired position.

The slots adjust the seat height by 2cm

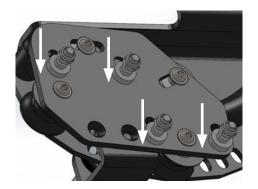
When reassembling the wheelchair, simply follow the reverse reverse order



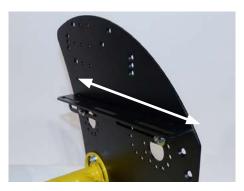
Relocating the screw connections within the tilt base

The screw connections shown here are in the upper hole position. By moving them, the seat height can be varied by 1 cm.

In combination with moving the seat base in the slotted holes, this results in the various adjustment possibilities.



The screw connections shown here are in the lower hole position.



6.2 Seat depth

The seat depth is set with the installation position of the two support brackets.

The seat plate does not have to be removed beforehand in most cases.

Loosen the marked screw connection on both sides of the base plate and select the desired seat depth by moving the the angles. Then tighten all the screw connections again.

Adjustment range 22 - 40 cm



Support angle installation for long seat depths:

Preferably use, in any case, if the front edge of the seat plate overhangs the base plate or is to be positioned just behind its front edge.



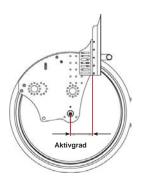
Support bracket installation for short seat depths:

If possible, only use from a seat plate position (short seat depths), if the front nose of the support bracket does not project or only slightly the front edge of the base plate.



6.3 Back height

The back height can be adjusted after loosening the marked screw connections (on both sides). Sometimes the screws have to be inserted in new hole positions.



6.4 Active degree

The active degree describes the ratio of the position of the backrest relative to the drive wheel axis. The further the backrest is set behind the the drive wheel axle, the more active CLEO Ti can be driven. Conversely, a setting above, or in front of, the drive axle means a more stable driving position.

Caution. Settings with a high degree of activity require an experienced driver and the use of an anti-tippers!



With CLEO Ti, the active degree is achieved by sliding the seat unit relative to the base plates in the respective slotted holes.

By loosening the screw connections to the outer pressure plate, an adjustment range of 8 cm can then be guaranteed.



6.5 Backrest angle

The backrest angle of CLEO-Ti can be adjusted between -5° and +35°.



The backrest angle is adjusted by means of a locking bolt on the back.



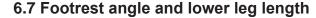
6.6 Seat angle

The seat angle of the CLEO-Ti can be adjusted between -10° and +45°.



The operation is done via a release lever on the crossbar of the back support.





The footrest angle is preset to 90° . The adjustment range is +- 10° (80° - 100°).

The lower leg length is realised by moving the footrest bracket vertically on the tubes of the footrest hanger.

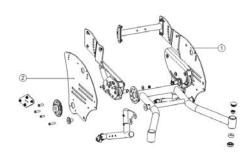
After loosening the wing screws on the back, the appropriate length can be adjusted.

Afterwards, retighten the screws securely!



After loosening the four marked screw connections on the footrest bracket, the footrest can be adjusted in depth.

This alters the location of the foot rest and, therefore, also the foot rest angle. The further the footrest is pulled out to the front, the greater the angle becomes. If the procedure is reversed, the angle decreases accordingly.



7. Maintenance schedule

7.1 Frame & base plates

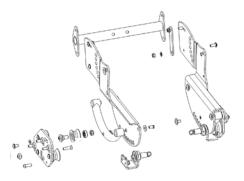
Functional test:

- Check for general damage or deformation to the frame structure or base plate.



Check of the screw connections:

- Connection of lintel adapter and base plate
- If applicable, screw connection for anti tipper or tip assist
- Front connecting screw frame and base plate



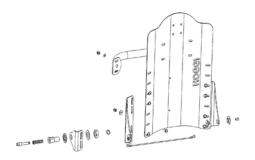
Tilt unit

- Checking the tilt release and the proper function
- Checking for general damage or non-functionality of corresponding components



Check of the screw connections:

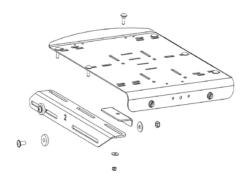
- Screw connections to the lateral pressure plate
- Connection of the seat plate support to the tilt skid
- Locking bolt pull for backrest adjustment
- Mounting and functionality of the release lever Is



7.2 Back base

Functional test:

- Checking the corresponding seat settings
- Check for general damage in the area of the backrest base
- Checking the adjustment mechanism (slide rail, clamping, running with little play)

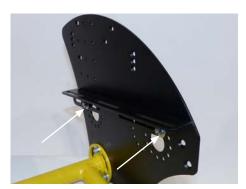


7.3 Seat and back unit

Seat frame

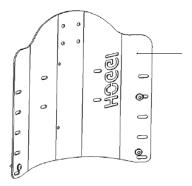
Functional test:

- Installation position of the support bracket and thus correct seat adjusment.
- Checking for general damage and correct holding of the seat panel



Check of the screw connections:

- Connecting of the support brackets to the base plate
- Fastening the seat panel to the support brackets
- Riveting with existing seat cushion



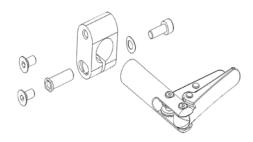
Back panel

- Check for general damage and firm hold
- Checking the correct adjustment



Check of the screw connections:

- Fixing the back panel at the back and front to the back base



7.4 Braking system

Brake HOGGI light

Functional test:

- Brake closure
- Faultless operation
- Visible damage



Brake opened



Brake closed



Check of the screw connections:

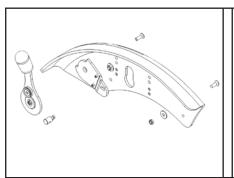
- Fixing the brake to the brake holderFastening the brake holder to the base plates

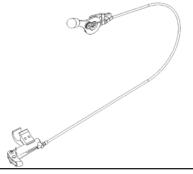


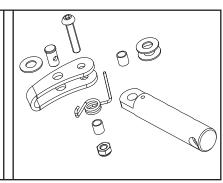
Integrated brake system

Consisting of:

- Fender with integrated brake system
- Brake cable
- Brake







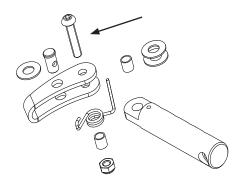


Functional test:

- Operability of the brake lever and smooth glide
- Good brake closure and contact pressure of the brake bracket
- Correct positioning of the brake lever in relation to the wheel. 90° angle and 3-5 mm wheel protrusion
- Check for general damage in the area of the fender and the rubber grip



- Good brake closure and contact pressure of the brake bracket
- Correct positioning of the brake lever in relation to the wheel. 90° angle and 3-5 mm wheel protrusion
- Check for general damage in the area of the fender and the rubber grip



Check of the screw connections:

- Fastening the brake lever to the fender







- Bowden cable correctly looped in the cable pulley



Drum brake

Functional test:

- Build-up of brake pressure (readjustment at adjusting screw)
- Checking the brake lever for general damage (locking lever, cracks)
- Checking the Bowden cable (kinks or cracks)
- Check the brake anchor and brake pads (contamination, wear)



Check of the screw connections:

- Connection brake anchor with adapter
- Connection of brake anchor adapter with base plate
- Bowden cable correctly hooked in
- Screw connection of the brake handle to the handle unit

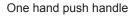


7.5 Push bar, One hand push handle

Push bar

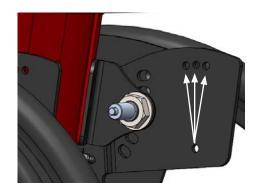
Functional test:

- Attachment and removal
- Clamping
- Height adjustment
- Height adjustment of the upper part by means of ratchet joints
- Checking for general damage



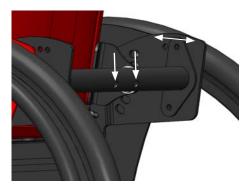
- Attachment and removal
- Clamping
- Height adjustment
- Angle adjustment through cross tube attachment
- Checking for general damage





The central push handle can generally be aligned in 3 different positions, depending on whether iit is to be aligned further forward or backward.

CLEO Ti is aligned in the centre position ex works. By moving the screw connection to another hole position, the angle of the handle holder and thus of the entire handle changes accordingly.



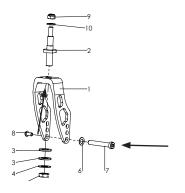
The central push handle holder is attached using the holes in the cross strut.



7.6 Wheel fork holder

Functional test:

- Swivelling of the wheel fork
- Smooth running or fluttering -> Checking the alignment
- Check for general damage to the forks



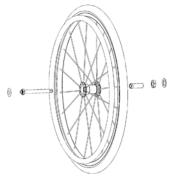
Check of the screw connections:

- Screw connection of the wheel axle
- Bolting the steering fork axle to the frame



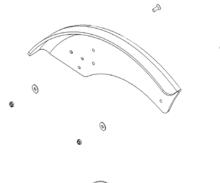
7.7 Front wheels

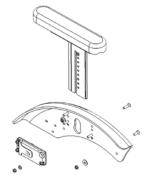
- Check for general damage
- Check of the tread or profile (cracks, heavy wear)
- Wheel curvature too worn (tread max. up to 5mm to edge of wheel)
- Contamination in the area of the wheel bearing or the axle











7.8 Rear wheels

Functional test:

- Check for general damage
- Checking the treads and air pressure
- Checking the locking
- Checking the running behaviour of the wheel, clearance, mechanics of the axle
- Checking of the correct alignment of the camber adapter and its bolting

Adjustment of the quick-release axle:

- The axle should be fitted with a minimum of clearance. If too much movement is possible, the front nut is closed slightly clockwise with a 19 mm open-ended spanner in a clockwise direction, while the rear axle is secured with an 11 mm open-ended spanner
- If the wheel is too tight, proceed in reverse order

7.9 Push rim

Functional test:

- Check for general damage
- Severe scratching and sharp edges

Checking the screw connections:

- Attachment of handrim to rim, also at correct distance

7.10 Fender

Standard fender

Functional test:

- Check for general damage
- Screw connection to the base plate firmly tightened

Fender with integrated armrests

- Height adjustment and latching of the armrest
- Damage to the armrest cushion
- Damage to the release button
- Screw connection to base plate firmly tightened
- Armrest holder firmly screwed to wheel cover



Fender with integrated brake system and armrests

Functional test:

- Check for general damage
- Height adjustment and latching of the armrest
- Damage to the armrest cushion
- Damage to the release button
- Checking the brake unit (see 6.4 Brake system)
- Screw connection to base plate firmly tightened
- Armrest holder firmly screwed to wheel cover









7.11 Anti tip and tip assist

Anti tip

Functional test:

- Check for general damage
- Correct positioning (beyond the wheel radius, 2-3 cm above the floor)
- Checking the swivel mechanism
- Checking the length adjustment



Tip assist

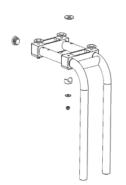
Functional test:

- Check for general damage
- Good grip of the rubber cap



Check of the screw connections:

- Screw connection of the anti tipper or tip assist mounting bracket to the base plate
- Screw connection of the anti tipper or the tip assist to the base plate.

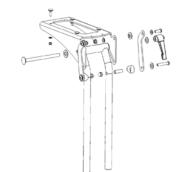


7.12 Footrest hanger

Footrest hanger

Functional test:

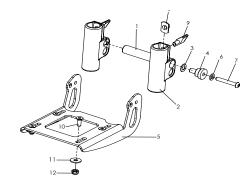
- Check for general damage
- Distance to the seat plate
- Screw connection to the seat plate



Footrest hanger angle adjustable

Functional test:

- Check for general damage
- Swivel mechanism
- Clamping lever for angle adjustment
- Screw connection to the seat plate

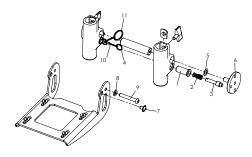


Footrest hanger

Standard

Functional test:

- Check for general damage
- Swivel mechanism of the screwed-on footrest
- Correct adjustment of the foot angle
- Sliding of the holder on the tubes



With locking

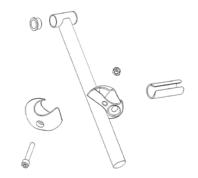
Functional test:

- Check for general damage
- Swivel mechanism of the screwed-on footrest
- Correct adjustment of the foot angle
- Sliding of the holder on the tubes Locking bolt pull with locking latches, tension of the cable



Check of the screw connections:

- Wing screws for lower leg length adjustment
- Screw connection of the swivel mechanism
- Screw connection to the footboard with correct angle adjustment



Transfer support

Funktionsprüfung:

- Überprüfung auf generelle Beschädigung
- Stabiler Halt
- Überprüfung der Schraubverbindung



Footrest

All variants are to be considered equally

Check for general damage



7.13 Seat- and back cushion

Standard seat cushion

- Check for general damage (Velcro fastening, seams, holes or strapped-through areas)
- Check for contamination



Seat cushion contoured

- Check for general damage (Velcro fastening, seams, holes or strapped-through areas)
- Check for contamination



Back cushion

- Check for general damage (Velcro fastening, seams, holes or strapped-through areas)
- Check for contamination



7.14 Spoke guards

Functional test:

- Check for general damage (cracks)
- Fastening clips complete or defective
- Spoke guards suitable for wheel (drum brake or normal)



7.15 Headrest

Headrest bracket

Functional test:

- Check for general damage
- Checking the clamping ability
- Checking the screw connection to the back plate



Headrest with upholstery

Functional test:

- Adjustment possibilities
- Check for general damage (wear, cracks, etc.)
- Clamping ability

Checking the screw connections:

- Attachment of pad to support



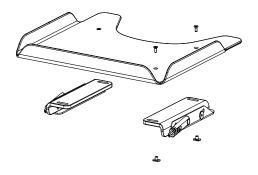
7.16 Backrest extension

Functional test:

- Check for general damage
- Height adjustment and clamping

Checking the screw connections:

- Connection of the bracket to the back plate



7.17 Therapy tray

Functional test:

- Attachability and fixation of the table on the armrests
- Checking for general damage (cracks, sharp edges, etc.)

Checking the screw connections:

- Connection of the table top to the clamping units



7.18 Tie down kit (ISO 7176-19)

Functional test:

- Check for general damage (deformation, sharp edges)

Check of the screw connections:

- Connection of the front and rear fuse to the base plate



7.19 Abduction block

Functional test:

- Check for general damage
- Pivoting and latching mechanism
- Removal

Check of the screw connections:

- Bracket abduction block to the seat panel



7.20 Belt fixations

Lap belt

Functional test:

- Check for general damage
- Check of the fastener
- Check of the screw connection of the bracket



4-point lap belt

Functional test:

- Check for general damage
- Check of the fastener
- Check of the screw connection of the bracket



Ankle hugger

- Check for general damage
- Check of the fastener
- Check of the screw connection of the bracket to the footrest

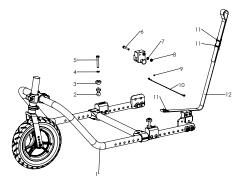


7.21 Outdoor front end

Functional test:

- Check for general damageWear of the steering wheelRemoval and installation

- Function of the locking pin hoistWear of the release cable



Check the screw connections:

- Clamp and bracket of the steering wheel
- Screw connection of the crossbar
- Screwing of the latching mechanism
- Bolting of the bolt tension bracket

8. CLEO-Ti operating life:

The expected operating life of the *CLEO-Ti* is 5 years, depending on the intensity of use, care as well as maintenance. We recommend an annual inspection by the authorized specialist dealer. In case of malfunctions or defects of the wheelchair, it must be immediately handed over to the medical supply store or the specialist dealer.

9. Speficications

	Frame size 1	Frame size 2	Frame size 3
Seat width	240 - 300 mm	240 - 340 mm	260 - 340 mm
Seat depth	220 - 360 mm	220 - 400 mm	240 - 400 mm
Back height	200, 250, 300, 350, 400	200, 250, 300, 350, 400	200, 250, 300, 350,400
	mm	mm	mm
Seat height* (front)	380 - 410 mm	405 - 435 mm	450 - 480 mm
Seat angle	-5° up to 45°	-5° up to 45°	-5° up to 45°
Backrest angle	-5 up to 35°	-5 up to 35°	-5 up to 35°
Lower leg length	130 - 360 mm	130 - 360 mm	130 - 360 mm
Footrest angle	adjustable approx. +/- 10°	adjustable approx. +/- 10°	adjustable approx. +/- 10°
Rear wheel diameter	20"	22"	24"
Front wheel diameter	4", 5", 5,5"	4", 5", 5,5"	4", 5", 5,5"
Camber	6°, 9°, 12°	6°, 9°, 12°	6°, 9°, 12°
User weight/ Maximum load**	60 kg	60 kg	60 kg
Total length maximum / mini- mum	1030 mm / 915 mm	1090 mm / 935 mm	1090 mm / 965 mm
Total width maximum / minimum	660 mm / 515 mm	730 mm / 525 mm	750 mm / 555 mm
Height maximum / minimum	850 mm / 550 mm	880 / 580 mm	920 mm / 620 mm



CAUTION!

^{**} Accessories and add-on parts reduce the remaining load capacity for the occupant.

31

2	22	

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